



ABN 50 006 673 470

Cement Test Certificate

Final

Lot 242 Russell Road East,
Munster WA 6166
PO Box 38, Hamilton Hill WA 6963
T: +61 8 9411 1000
F: +61 8 9411 1150
www.cockburncement.com.au

Product Certified: Type HE High Early Strength Cement
Test Certificate Number: 230240
Customer: Cockburn Cement, Munster Plant, WA
Sample Code: B09b394
Sample Date: 02/05/2023

Nominal Blend	Requirements	Result
Clinker		>90 %
Ground Granulated Iron Blast-Furnace Slag		Nil
Mineral Addition	Max 7.5 %	<5 %
Calcium Sulphate		5%
Minor Additional Constituents	Max 5 %	Nil

Reportable Property	Test Method	Requirements of AS3972	Result
3 Day Strength	AS/NZS2350.11	Min 25.0 MPa	47.7 MPa
7 Day Strength	AS/NZS2350.11	Min 40.0 MPa	56.9 MPa
28 Day Strength	AS/NZS2350.11	N/R	65.9 MPa
Initial Set Time	AS/NZS2350.4	Min 45 min	120 min
Final Set Time	AS/NZS2350.4	Max 360 min	195 min
Soundness	AS/NZS2350.5	Max 5 mm	1 mm
Sulfuric Anhydride content (SO ₃)	AS2350.2	Max 3.5 %	2.7 %
Chloride Ion	BH-TM-0507	Max 0.10 %	0.010 %

Other Properties

SiO ₂	AS2350.2	N/R	19.0 %
Al ₂ O ₃	AS2350.2	N/R	5.2 %
Fe ₂ O ₃	AS2350.2	N/R	2.9 %
CaO	AS2350.2	N/R	63.5 %
MgO	AS2350.2	N/R	1.7 %
Na ₂ O Equivalent	AS2350.2	N/R	0.4 %
Loss on Ignition	AS2350.2	N/R	3.4 %
Fineness Index	AS/NZS2350.8	N/R	450 m ² /kg
Normal Consistency	AS/NZS2350.3	N/R	29.8 %

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REMARKS

These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type HE Cement.

N/R = No Requirement



Accredited for compliance with ISO/IEC
17025 - Testing.

Approved Signatory

M. Wythe

Issue Date: 23/06/2023