



ABN 50 006 673 470

# Cement Test Certificate

Final

Lot 242 Russell Road East,  
Munster WA 6166  
PO Box 38, Hamilton Hill WA 6963  
T: +61 8 9411 1000  
F: +61 8 9411 1150  
[www.cockburncement.com.au](http://www.cockburncement.com.au)

**Product Certified:** Type HE High Early Strength Cement  
**Test Certificate Number:** 210371  
**Produced At:** Cockburn Cement, Munster Plant, WA  
**Sample Code:** B086914  
**Sample Date:** 07/09/2021

| Nominal Blend                             | Requirements | Result |
|---|--------------|--------|
| Clinker                                   |              | >90 %  |
| Ground Granulated Iron Blast-Furnace Slag |              | Nil    |
| Mineral Addition                          | Max 7.5 %    | <5 %   |
| Calcium Sulphate                          |              | 5%     |
| Minor Additional Constituents             | Max 5 %      | Nil    |

| Reportable Property                           | Test Method | Requirements of AS3972 | Result   |
|---|-------------|------------------------|----------|
| 3 Day Strength                                | AS2350.11   | Min 25.0 MPa           | 44.9 MPa |
| 7 Day Strength                                | AS2350.11   | Min 40.0 MPa           | 55.0 MPa |
| 28 Day Strength                               | AS2350.11   | N/R                    | 65.2 MPa |
| Initial Set Time                              | AS2350.4    | Min 45 min             | 120 min  |
| Final Set Time                                | AS2350.4    | Max 360 min            | 180 min  |
| Soundness                                     | AS2350.5    | Max 5 mm               | 1 mm     |
| Sulfuric Anhydride content (SO <sub>3</sub> ) | AS2350.2    | Max 3.5 %              | 3.1 %    |
| Chloride Ion                                  | BH-TM-0507  | Max 0.10 %             | 0.014 %  |

### Other Properties

|                                |          |     |                        |
|--------------------------------|----------|-----|------------------------|
| SiO <sub>2</sub>               | AS2350.2 | N/R | 19.9 %                 |
| Al <sub>2</sub> O <sub>3</sub> | AS2350.2 | N/R | 5.5 %                  |
| Fe <sub>2</sub> O <sub>3</sub> | AS2350.2 | N/R | 2.7 %                  |
| CaO                            | AS2350.2 | N/R | 62.5 %                 |
| MgO                            | AS2350.2 | N/R | 1.5 %                  |
| Na <sub>2</sub> O Equivalent   | AS2350.2 | N/R | 0.6 %                  |
| Loss on Ignition               | AS2350.2 | N/R | 3.3 %                  |
| Fineness Index                 | AS2350.8 | N/R | 465 m <sup>2</sup> /kg |
| Normal Consistency             | AS2350.3 | N/R | 30.5 %                 |

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### REMARKS

These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type HE Cement.

N/R = No Requirement



Accredited for compliance with ISO/IEC 17025 - Testing. The results of the tests, calibrations and/or measurements included in this document are traceable to Australian/national standards.

Approved Signatory

M. Wythe

**Issue Date:** 18/10/2021